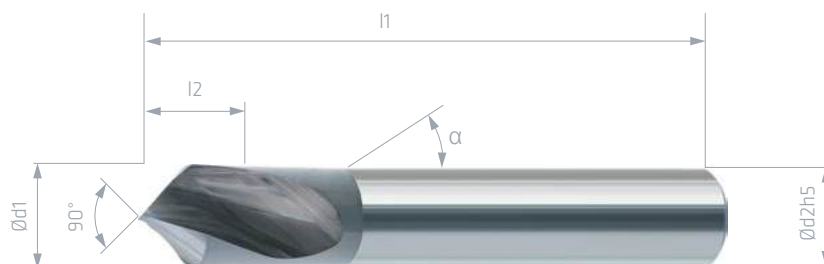


VHM NC Anbohrer
Solid Carbide NC Spot Drills



BOHREN
DRILLING

Art. Nr.	Ød1	Ød2	l1	l2	α	Z	P fn mm	K fn mm
ZAN090 02002	2	3	40	8	15°	2	0,05	0,05
ZAN090 03002	3	3	40	9	-	2	0,06	0,06
ZAN090 04002	4	4	50	10	-	2	0,08	0,08
ZAN090 05002	5	5	50	10	-	2	0,09	0,09
ZAN090 06002	6	6	50	10	-	2	0,1	0,1
ZAN090 08002	8	8	60	12	-	2	0,125	0,125
ZAN090 10002	10	10	70	14	-	2	0,16	0,16
ZAN090 12002	12	12	70	14	-	2	0,18	0,18

BOHREN DRILLING

Material	P	K
VC (m/min)	90	80