

# ANFRAGEFORMULAR

Inquiry form

# VHM-BOHRER

Solid carbide drill

**Firma**  
company

**Kunden Nr.**  
customer Nr.

**Datum**  
date

**PLZ, Ort, Straße, Nr.**  
ZIP, town, street, No.

**Gewünschtes Lieferdatum**  
desired delivery date

**Kontaktperson**  
contact person

E-Mail

Tel. Nr.

**Menge/Stück**  
amount/pcs

**Material** raw material

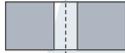


**Härte**  
hardness

**Bezeichnung**  
ISO number

**Bearbeitung** processing

**Durchgangsbohrung**  
through bore



**Aufbohren**  
drilling out

**Kernlochdurchmesser**  
core hole  $\varnothing$

**Sacklochbohrung**  
blind hole



**ins Volle**  
into the solid material

**Bohrtiefe**  
drilling depth

**Kühlung** cooling

**ohne Kühlung**  
without cooling

**Innenkühlung**  
internal cooling

**MMS**  
MQL

**Luft**  
air

**Kühlmittel**  
coolant

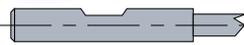
**Schaftform** shank type

**DIN 6535**  
DIN 6535

**HA**  
HA



**HB**  
HB



**HE**  
HE



**Bisheriges Werkzeug** previously used tool

**Hersteller/Bezeichnung**  
producer/name

**Standmenge**  
life quantity

**ist**  
actual

**soll**  
target

**Optimierung**  
optimisation

**Skizze** draft

**geradegenutet**  
straight fluted  
**spiralgenutet**  
spiral fluted

**Anzahl Zähne**  
number of teeth

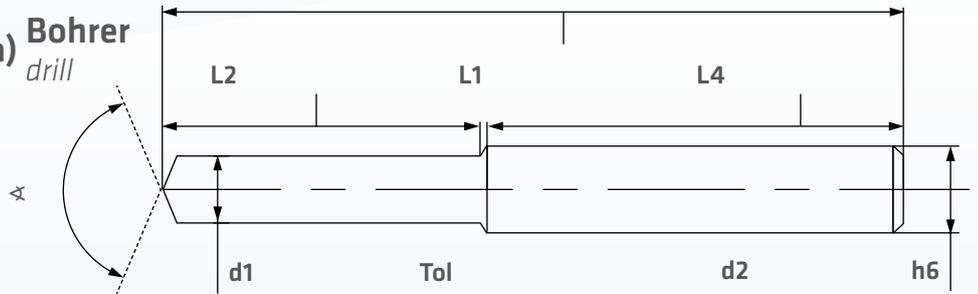


**Schnitttrichtung**  
cutting direction

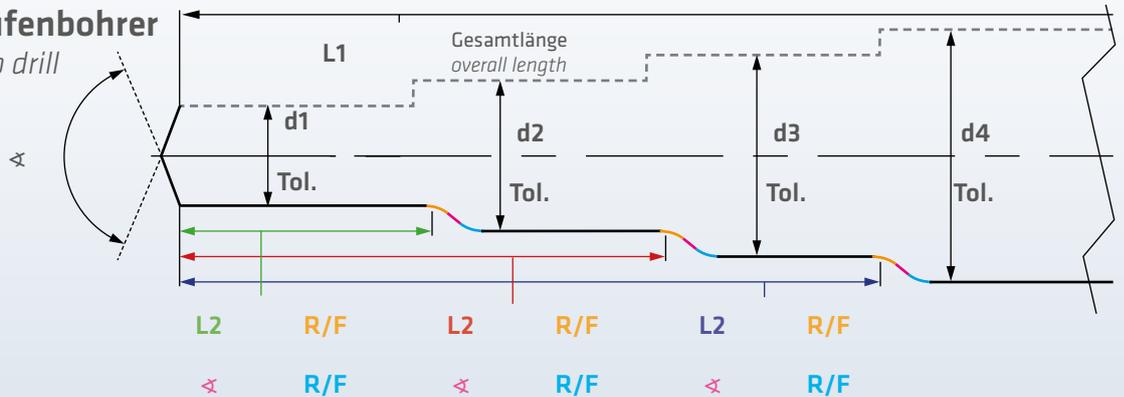
**links**  
left  
**rechts**  
right

**Lasersignatur**  
laser marking

a) **Bohrer**  
drill



b) **Stufenbohrer**  
step drill



**Details**  
details