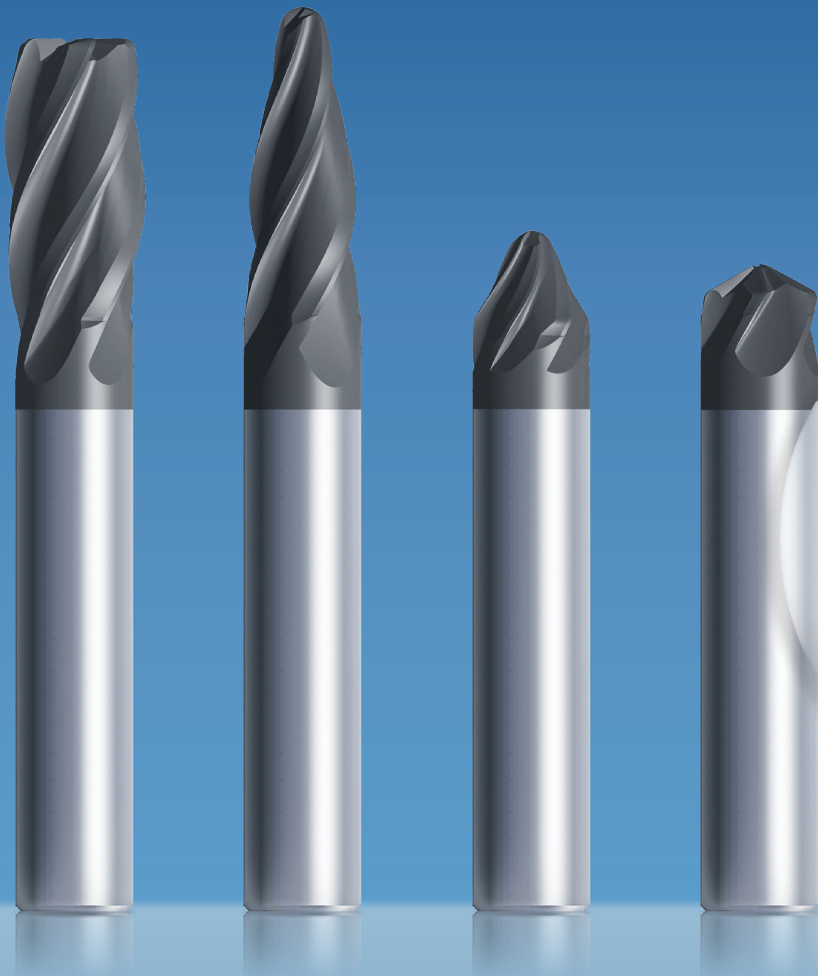


# VAR-X



**WEDCO**  
Tool Competence

## REVOLUTION OF FINISHING PROCESSES



### VAR-X

We design these special tools based on four different basic shapes and adapt them to the customers special requirements.

# VAR-X guarantees advantage

**One tool for all finishing processes** - The underlying concept is the combination of large lateral cutting radii of up to 1.000 mm and the spherical tip. Due to their large lateral radii, **VAR-X** tools enable significantly larger machining paths and thus tool capabili-

ties with the same surface roughness as conventional ball-nosed end mills.

**The result:** highest productivity due to the reduction of the machining time and in addition excellent surface quality with comparatively little polishing effort.

## Convincing Performance

- Significantly larger stroke intervals with the same theoretical surface roughness
- Up to 90% less machining time with significantly longer tool life
- Reduced polishing effort with significantly better surface finish
- Ideal for spots that are difficult to access
- Axis deviations of the machine have less pronounced effect on the workpiece due to the specific processing strategies
- Reduced number of tools needed due to the very wide range of applications
- Due to the spherical tip, the tools are also designed for use as ball-nosed end mills
- Very high wear resistance

### Ball-Nosed End Mill SGK-Z4 Ø10

machining time:  
8,5 min  
Ra: 0,864  $\mu\text{m}$   
ap: 0,3 mm

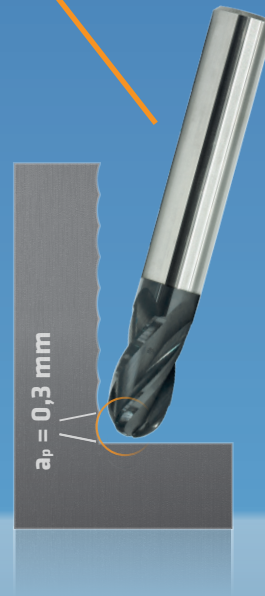
### VAR-X

machining time:  
1,25 min  
Ra: 0,850  $\mu\text{m}$   
ap: 3 mm



### VAR-X

The large cutting radius enables significantly larger stroke intervals and thus tool capability



### Ball-Nose End Mill SGK-Z4 Ø10

The small contact area requires many machining paths to achieve the surface roughness demanded